

## OPERATING INSTRUCTIONS CLIP-ON KIT

### Order No Clip-On kit

	<u>Order No.</u>	<u>Brush</u>	<u>Suction nozzle</u>
Universal, model 3	001-0043-ESD	010-9901-ESD	010-2825-ESD 010-2828-ESD
ERSA Tech/Power/Ergo/Basic tool	001-0043-ESD	010-9901-ESD	010-2828-ESD
Metcal SP-HC1 (large) / RM3E (small)	001-0043-ESD	010-9901-ESD	010-2825-ESD
Hakko 903 / 908 / 911	001-0043-ESD	010-9901-ESD	010-2825-ESD
ERSA Micro tool	001-0051-ESD	010-9901-ESD	010-2827-ESD
JBC 2010 / 2210	001-0061	010-9905-ESD	
JBC 2045 / 2245, Weller VMP	001-0062	010-9905-ESD	
Pace PS80 / SP2A	001-0082	010-9905-ESD	010-2833-ESD
Hakko 907 / 912	001-0093	010-9902-ESD	010-2834-ESD
Weller WSP80 / MLR21 / MT1500	001-0093	010-9902-ESD	010-2834-ESD

### Cleaning brushes

	<u>Order No.</u>
Cleaning brush 4 mm	010-9901-ESD
Cleaning brush 5 mm	010-9902-ESD
Cleaning brush 3.2 mm	010-9905-ESD

### Spot suction nozzle

	<u>Order No.</u>	<u>Length</u>	<u>Diameter (O/I)</u>
To Metcal SP-HC1 / RM3E	010-2825-ESD	200 mm	5.0/4.6 mm
To Universal model 3	010-2825-ESD	200 mm	5.0/4.6 mm
To Hakko 903 / 908 / 911	010-2825-ESD	200 mm	5.0/4.6 mm
To ERSA Micro tool	010-2827-ESD	140 mm	5.0/4.6 mm
To Universal model 3	010-2828-ESD	220 mm	5.0/4.6 mm
To ERSA Tech/Power/Ergo/Basic tool	010-2828-ESD	220 mm	5.0/4.6 mm
To Pace PS80 / SP2A	010-2833-ESD	220 mm	4.5/3.9 mm
To Pace PS80	010-2833-ESD	220 mm	4.5/3.9 mm
To Hakko 907 / 912	010-2834-ESD	180 mm	6.3/5.4 mm
To Weller WSP80 / MLR21 / MT1500	010-2834-ESD	180 mm	6.3/5.4 mm



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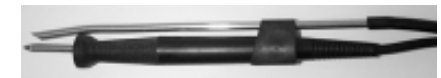
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FOR A BETTER WORKBENCH ENVIRONMENT

# OPERATING INSTRUCTIONS

VERSION 1.0



CLIP-ON KIT

## OPERATING INSTRUCTIONS CLIP-ON KIT

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### Function

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To be assembled on soldering irons without integrated extraction.

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### Scope of supply

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Clip-on kit 001-0043-ESD consisting of the following parts:

2 pcs non-corrosive tubes (spot suction nozzle), 2 pcs clips, 5 pcs e-clips, 2 meter conductive silicone hose and 1 pc cleaning brush.

All other Clip-on kits consisting of the following parts:

1 pc non-corrosive tube (spot suction nozzle), 1 pc clip, 5 pcs e-clips, 2 meter conductive silicone hose and 1 pc cleaning brush.

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### Clip-On kit

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Order No:	Fits on:
001-0043-ESD	Universal, model 3 ( <i>irons from Weller, Hakko, Pace, Metcal etc</i> )
001-0051-ESD	ERSA Micro tool
001-0061	JBC 2010 / 2210
001-0062	JBC 2045 / 2245
001-0082	Pace PS80 / SP2A
001-0093	Weller WSP80, Hakko 907, Hakko 912

## OPERATING INSTRUCTIONS CLIP-ON KIT

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### Assembly

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- Feed the slot in the clip around the power cable.
- Press the end part of the clip towards the handle until it takes hold of the handle.
- To adjust the level of the nozzle over the tip of the iron, pull the clip backwards to the base of the handle.

**NOTE! Beware of the sharp ends of the suction pipe!**

- Adjust the length of the pipe by moving it forwards or backwards. When the right length is achieved, press the clip forward to fasten the suction pipe.
- Combine the suction hose and the cable of the iron with E-clips.